

Basic Data Checklist

Automatic Tread Booking Systems

Green treads :	Cars	Trucks	Motorcycles	ОНТ
	Treads	Sidewalls Apex	Treads Sidewa	Ils Apex
Dimensions : (mandatory)	Length from		to max.	
			to max	mm
	Thickness from	up 1	to max	mm
	Weight from	up 1	to max.	kg / strip
Control :	SIEMENS TIA & SIEMENS Servo drives			
Extrusion Type:	KraussMaffei Extr.	Troester	Konstrukta	<u> </u>
Performance : (mandatory)	Extrusion speed	m / min	seconds / single	tread
In-feed :	In-feed speed	m / min	In-feed conveyor height	mm
In-feed tread : orientation (mandatory)	Base orientation:	Base is up		A
		Cut orientation:	Tip is up	Tip is down
Leaf truck tread: orientation (mandatory)	Please provide pics of treads on the leaf!			
	Base orientation:	Base is up		
	treads / le	af Cut orientation:	Cut on the right	Cut on the left
Manual booking:	Conveyor for manual booking		in front of auto booking	
	with cross transfer for buffering		behind of auto booking	
Leaf truck : (mandatory)	Drawings and pictures of leaf trucks (with treads, closed and open leaf's) are required.			
	Automatic leaf truck transport; 3 positions (in-feed / loading / out-feed)			
	Manual leaf truck transport		Transport with E-cart exit	
Drawings : (mandatory)	Please enclose a factory drawing with any surrounding equipment:			
	 Space at the end of the extrusion line with any pillars from the extrusion line & building Usable height under the structure of the cooling line Material flow direction of the treads should be indicated 			
Please understan	d that we can only wo	rk out a concept for y	ou with complete infor	mation.