

## Basic Data Checklist

# Automatic Tread Booking Systems

**Green treads** : ☐ Cars ☐ Trucks ☐ Motorcycles ☐ \_\_\_\_\_  
☐ Base with protection film ☐ Base without protection film



**Dimensions** : ☐ Length from \_\_\_\_\_ up to max. \_\_\_\_\_ mm  
☐ Width from \_\_\_\_\_ up to max. \_\_\_\_\_ mm  
☐ Thickness from \_\_\_\_\_ up to max. \_\_\_\_\_ mm  
☐ Weight from \_\_\_\_\_ up to max. \_\_\_\_\_ kg


**Control system:** ☐ SIEMENS TIA ☐ Allen Bradley

**Servo Drives** : ☐ Siemens ☐ SEW ☐ Allen Bradley ☐ \_\_\_\_\_

**Extrusion Type:** ☐ KraussMaffei ☐ Troester ☐ Konstrukta ☐ \_\_\_\_\_

**Performance** : Extrusion speed \_\_\_\_\_ m / min \_\_\_\_\_ seconds / single tread

**In-feed** : In-feed conveyor height \_\_\_\_\_ mm ☐ Base is up ☐ Base is down  
The tip off the cut is: ☐ up  ☐ down 

**Out-feed** : Please indicate the required orientation of the treads on the leaf.  
☐ Base is up ☐ Base is down 

**Options** : ☐ In-feed conveyor ☐ Lateral transfer ☐ Cross transfer ☐ Vacuum flipping  
☐ Intralox DARB ☐ Boomerang ☐ KUKA folding ☐ \_\_\_\_\_

**Manual booking:** ☐ Roller conveyor ☐ Cross transfer ☐ Vacuum flipping ☐ Lateral transfer  
☐ Intralox DARB ☐ in front or ☐ behind automatic loading

**Leaf truck** : Detailed **drawings** and **digital pictures** of the leaf trucks are required.  
☐ Automatic leaf truck transport; 3 positions (in-feed / loading / out-feed)  
Additional buffer before loading \_\_\_\_\_ place; after loading \_\_\_\_\_ place  
☐ Manual leaf truck transport ☐ Transport with E-cart exit

**Drawing** : Please enclose a sketch or drawing which should provide following information  
☐ Existing and available space at the end of the extrusion line  
☐ Material flow of the treads should be indicated  
☐ Material flow of the leaf trucks, in and out-feed should be indicated  
☐ Position of the in-feed conveyor.  
☐ Positions of the columns and height of the structure of the cooling channel