

basic data – check list Volkslager

Material : faced particle board thickness_____ up to_____mm density approx._____kg/cbm
 raw particle board thickness_____ up to_____mm density approx._____kg/cbm
 _____ thickness_____ up to_____mm density approx._____kg/cbm
 _____ thickness_____ up to_____mm density approx._____kg/cbm

Surface : smooth and absorbent protection film others:_____

Storage capacity: up to 40 up to 60 up to 80 up to_____rack locations

Board variants: up to 40 up to 80 up to 120 up to_____variants with direct access

Dimensions : length from 2.400 up to 2.800 mm width from 1.800 up to 2.100 mm
 length up to max. 4.100 mm width from 600 up to 900 mm
 length from_____up to_____mm width from_____up to_____mm

Warehouse - administration : SPS - Basis PC - Basis PPS - connection

Transport : without slave board with slave board(same dimensions as stacks)

In feed - stack height : max. 400 mm max. 600 mm max. _____mm

Single board weight : max. 150 kg max. 250 kg max. _____kg

Performance In- & Out : 100 & 100 200 & 200 300 & 300 up to_____&_____boards / shift
Shift periode _____ Minuten multiple shift operation with _____ shifts

In feed locations: in the rack:_____pc. in feed with chain conveyor:_____pc.

Machine - connections : feeding directly number of machines:_____pc.
Maker / Typ:_____

Strip belt conveyor sideway aligning device 90° turning device

Sketch of the existing place proportions. Position of the in- & out feed conveyors with the connections of existing and future machines.

Sketch or DXF / DWG of the existing usable space with the dimensions (L x W): _____x_____m

Hall height with lower level of roof beam: _____mm (pay attention to the roof slope)